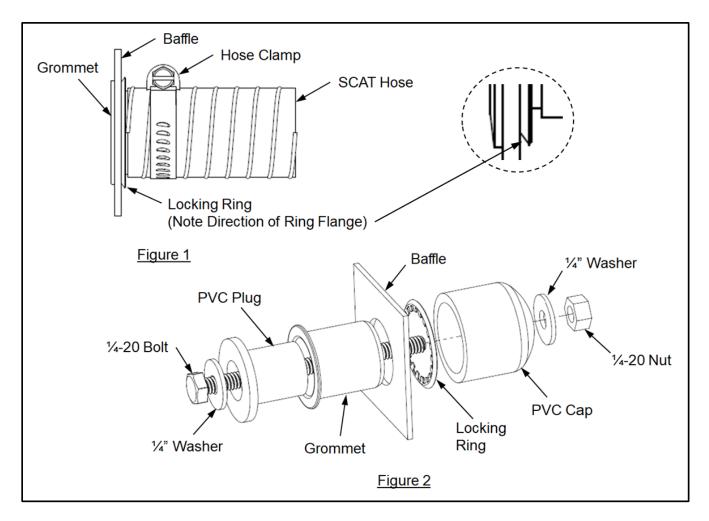
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(BTMK-1) One-Hole[™] Blast Tube Grommet Installation Instructions

- 1. Create a 1" diameter hole in the Baffle. You may need to enlarge the hole slightly to insure the Grommet sits flush to the Baffle.
- 2. Deburr the edges of the hole.
- 3. Drill a ¼" hole in both the PVC Cap and PVC Plug provided.
- 4. Pay careful attention to the direction of the Locking Ring during installation (Figure 1)
- 5. Install the Grommet into the Baffle using the PVC Cap, PVC plug, ¼-20 4" Bolt Washer and nut provided (Figure 2).
- 6. Tighten the Bolt and Nut to compress the Locking Ring so that the Grommet is secured to the Baffle. You do not need to compress the Locking Ring completely.
- 7. Install the SCAT Hose over the end of the Blast Tube Grommet and secure with the hose clamp.
- 8. Install Hose Clamp over SCAT Hose.
- 9. Route the SCAT Hose as required to your accessories to provide blast cooling.



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